



Linx Red Ink 1018

Date of compilation: 19/01/2023

Revised: 08/08/2025

Version: 30 (Replaced 29)

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1 Product identifier: Linx Red Ink 1018

Other means of identification:

Not relevant

1.2 Relevant identified uses of the substance or mixture and uses advised against:

Relevant uses (Industrial user): Printing ink

Uses advised against: All uses not specified in this section or in section 7.3

1.3 Details of the supplier of the safety data sheet:

Linx Printing Technologies Ltd
Linx House, 8 Stocks Bridge Way, Compass Point Business Park
PE27 5JL St Ives - Cambridgeshire - UK
Phone: +44 (0) 1480 302100
sds@linx.co.uk
www.linxglobal.com

Supplier:
ITW Marking and Coding
1 Research Park Drive
St. Charles, MO 63304-5685 USA
800-526-2531 / 636-300-2000

1.4 Emergency telephone number: 24HR: (+1)-352-323-3500
USA: 1-800-535-5053

UK NPIS For Healthcare Professionals Only: 0344 892 0111

SECTION 2: HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture:

GB CLP Regulation (UK S.I. 2019/720 and UK S.I. 2020/1567):

Classification of this product has been carried out in accordance with GB CLP Regulation (UK S.I. 2019/720 and UK S.I. 2020/1567).

Eye Irrit. 2: Eye irritation, Category 2, H319

Flam. Liq. 2: Flammable liquids, Category 2, H225

STOT SE 3: Specific toxicity causing drowsiness and dizziness, single exposure, Category 3, H336

2.2 Label elements:

GB CLP Regulation (UK S.I. 2019/720 and UK S.I. 2020/1567):

Danger



Hazard statements:

Eye Irrit. 2: H319 - Causes serious eye irritation.

Flam. Liq. 2: H225 - Highly flammable liquid and vapour.

STOT SE 3: H336 - May cause drowsiness or dizziness.

Precautionary statements:

P210: Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

P280: Wear protective gloves/face protection/protective clothing/respiratory protection/protective footwear.

P303+P361+P353: IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.

P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P370+P378: In case of fire: Use Foam extinguisher (AB), Dry Chemical Powder (ABC) Fire Extinguisher, Carbon dioxide extinguisher (BC) to extinguish.

P501: Dispose of the contents and/or its container in line with regulations on dangerous waste or packaging and waste packaging respectively.

Supplementary information:

EUH066: Repeated exposure may cause skin dryness or cracking.

Substances that contribute to the classification

Butanone; Ethyl acetate; propan-2-ol

Acute Toxicity Estimate (ATE mix):

16.1 % (oral), 16.1 % (dermal), 20.1 % (lc50 inhalation vapour) of the mixture consists of ingredient(s) of unknown toxicity



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SECTION 2: HAZARDS IDENTIFICATION (continued)

2.3 Other hazards:

Product does not meet PBT/vPvB criteria

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substance:

Not relevant

3.2 Mixture:

Chemical description: Mixture of substances

Components:

In accordance with Annex II of The REACH etc. (Amendment etc.) (EU Exit) Regulations 2020, the product contains:

Identification	Chemical name/Classification	Concentration
CAS: 78-93-3 EC: 201-159-0 REACH: 01-2119457290-43-XXXX	Butanone Eye Irrit. 2: H319; Flam. Liq. 2: H225; STOT SE 3: H336; EUH066 - Danger	60 - <80%
CAS: 64-17-5 EC: 200-578-6 REACH: 01-2119457610-43-XXXX	ethanol Eye Irrit. 2: H319; Flam. Liq. 2: H225 - Danger	5 - <10%
CAS: 141-78-6 EC: 205-500-4 REACH: 01-2119475103-46-XXXX	Ethyl acetate Eye Irrit. 2: H319; Flam. Liq. 2: H225; STOT SE 3: H336; EUH066 - Danger	1 - <5%
CAS: 67-63-0 EC: 200-661-7 REACH: 01-2119457558-25-XXXX	propan-2-ol Eye Irrit. 2: H319; Flam. Liq. 2: H225; STOT SE 3: H336 - Danger	1 - <5%
CAS: 67-56-1 EC: 200-659-6 REACH: 01-2119433307-44-XXXX	methanol Acute Tox. 3: H301+H311+H331; Flam. Liq. 2: H225; STOT SE 1: H370 - Danger	0.1 - <1%

To obtain more information on the hazards of the substances consult sections 11, 12 and 16.

Other information:

Identification	Specific concentration limit
ethanol CAS: 64-17-5	% (w/w) $\geq$ 50: Eye Irrit. 2 - H319
methanol CAS: 67-56-1	% (w/w) $\geq$ 10: STOT SE 1 - H370 3 $\leq$ % (w/w) $<$ 10: STOT SE 2 - H371

Acute toxicity estimate for the substance in Part 3 of Annex VI to Regulation (EC) No 1272/2008 or as determined in accordance with Annex I to that Regulation:

Identification	Acute toxicity	Genus
methanol CAS: 67-56-1 EC: 200-659-6	LD50 oral LD50 dermal LC50 inhalation vapour	100 mg/kg 300 mg/kg 3 mg/L

SECTION 4: FIRST AID MEASURES

4.1 Description of first aid measures:

The symptoms resulting from intoxication can appear after exposure, therefore, in case of doubt, seek medical attention for direct exposure to the chemical product or persistent discomfort, showing the SDS of this product.

By inhalation:

Remove the person affected from the area of exposure, provide with fresh air and keep at rest. In serious cases such as cardiorespiratory failure, artificial resuscitation techniques will be necessary (mouth to mouth resuscitation, cardiac massage, oxygen supply, etc.) requiring immediate medical assistance.

By skin contact:

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SECTION 4: FIRST AID MEASURES (continued)

Remove contaminated clothing and footwear, rinse skin or shower the person affected if appropriate with plenty of cold water and neutral soap. In serious cases see a doctor. If the product causes burns or freezing, clothing should not be removed as this could worsen the injury caused if it is stuck to the skin. If blisters form on the skin, these should never be burst as this will increase the risk of infection.

By eye contact:

Rinse eyes thoroughly with lukewarm water for at least 15 minutes. Do not allow the person affected to rub or close their eyes. If the injured person uses contact lenses, these should be removed unless they are stuck to the eyes, in which case this could cause further damage. In all cases, after cleaning, a doctor should be consulted as quickly as possible with the SDS of the product.

By ingestion/aspiration:

Do not induce vomiting, but if it does happen keep the head down to avoid aspiration. Keep the person affected at rest. Rinse out the mouth and throat, as they may have been affected during ingestion.

4.2 Most important symptoms and effects, both acute and delayed:

Acute and delayed effects are indicated in sections 2 and 11.

4.3 Indication of any immediate medical attention and special treatment needed:

Not relevant

SECTION 5: FIREFIGHTING MEASURES

5.1 Extinguishing media:

Suitable extinguishing media:

Foam extinguisher (AB), Dry Chemical Powder (ABC) Fire Extinguisher, Carbon dioxide extinguisher (BC)

Unsuitable extinguishing media:

Water jet

5.2 Special hazards arising from the substance or mixture:

As a result of combustion or thermal decomposition reactive sub-products are created that can become highly toxic and, consequently, can present a serious health risk.

5.3 Advice for firefighters:

Depending on the magnitude of the fire it may be necessary to use full protective clothing and Self Contained Breathing Apparatus. Minimum emergency facilities and equipment should be available (fire blankets, portable first aid kit,...)

Additional provisions:

Act in accordance with the Internal Emergency Plan and the Information Sheets on actions to take after an accident or other emergencies. Eliminate all sources of ignition. In case of fire, cool the storage containers and tanks for products susceptible to combustion, explosion or BLEVE as a result of high temperatures. Avoid spillage of the products used to extinguish the fire into an aqueous medium.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures:

For non-emergency personnel:

Isolate leaks provided that there is no additional risk for the people performing this task. Evacuate the area and keep out those without protection. Personal protection equipment must be used against potential contact with the spilt product (See section 8). Above all prevent the formation of any vapour-air flammable mixtures, through either ventilation or the use of an inert medium. Remove any source of ignition. Eliminate electrostatic charges by interconnecting all the conductive surfaces on which static electricity could form, and also ensuring that all surfaces are connected to the ground.

For emergency responders:

Wear protective equipment. Keep unprotected persons away. See section 8.

6.2 Environmental precautions:

This product is not classified as hazardous to the environment. Keep product away from drains, surface and ground water.

6.3 Methods and material for containment and cleaning up:

It is recommended:



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SECTION 6: ACCIDENTAL RELEASE MEASURES (continued)

Prevent the entrance of product in drains, sewers or watercourses. Absorb the spill using sand or inert absorbent and move it to a safe place. Do not absorb in sawdust or other combustible absorbents. Collect the product in appropriate containers and manage it according to current legislation.

Spillages in water or sea:

Small spillages:

Contain spillage using barriers or similar equipment. Use suitable absorbents for collection and treat the waste in accordance with current regulations.

Large spillages:

If possible, contain spillage in open water using barriers or similar equipment. If this is not possible, try to control its spread and collect the product with suitable mechanical means. Always consult experts before using dispersants and make sure you have the necessary approvals if they are to be used. Treat the waste according to current regulations.

6.4 Reference to other sections:

See sections 8 and 13.

SECTION 7: HANDLING AND STORAGE

7.1 Precautions for safe handling:

A.- General precautions for safe use

Comply with the current legislation concerning the prevention of industrial risks. Keep containers hermetically sealed. Control spills and residues, destroying them with safe methods (section 6). Avoid leakages from the container. Maintain order and cleanliness where dangerous products are used.

B.- Technical recommendations for the prevention of fires and explosions

Transfer in well ventilated areas, preferably through localized extraction. Fully control sources of ignition (mobile phones, sparks,...) and ventilate during cleaning operations. Avoid the existence of dangerous atmospheres inside containers, applying inertization systems where possible. Transfer at a slow speed to avoid the creation of electrostatic charges. Against the possibility of electrostatic charges: ensure a perfect equipotential connection, always use groundings, do not wear work clothes made of acrylic fibres, preferably wearing cotton clothing and conductive footwear. Comply with the essential security requirements for equipment and systems defined in The Equipment and Protective Systems Intended for Use in Potentially Explosive Atmospheres Regulations 2016 and with the minimum requirements for protecting the security and health of workers under the selection criteria of The Dangerous Substances and Explosive Atmospheres Regulations 2002, 2002 No. 2776. Consult section 10 for conditions and materials that should be avoided.

C.- Technical recommendations on general occupational hygiene

Do not eat or drink during the process, washing hands afterwards with suitable cleaning products.

D.- Technical recommendations to prevent environmental risks

It is recommended to have absorbent material available at close proximity to the product (See subsection 6.3)

7.2 Conditions for safe storage, including any incompatibilities:

A.- Specific storage requirements

Store in a cool, dry, well-ventilated location

B.- General conditions for storage

Avoid sources of heat, radiation, static electricity and contact with food. For additional information see subsection 10.5

7.3 Specific end use(s):

Except for the instructions already specified it is not necessary to provide any special recommendation regarding the uses of this product.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters:

Substances whose occupational exposure limits have to be assessed in the workplace:

EH40/2005 Workplace exposure limits, fourth edition, published 2020:

Identification	Occupational exposure limits		
	WEL (8h)	200 ppm	600 mg/m ³
Butanone CAS: 78-93-3	WEL (15 min)	300 ppm	899 mg/m ³
ethanol	WEL (8h)	1000 ppm	1920 mg/m ³

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SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION (continued)

EH40/2005 Workplace exposure limits, fourth edition, published 2020:

Identification	Occupational exposure limits		
CAS: 64-17-5	WEL (15 min)		
Ethyl acetate	WEL (8h)	200 ppm	734 mg/m ³
CAS: 141-78-6	WEL (15 min)	400 ppm	1468 mg/m ³
propan-2-ol	WEL (8h)	400 ppm	999 mg/m ³
CAS: 67-63-0	WEL (15 min)	500 ppm	1250 mg/m ³
methanol ⁽¹⁾	WEL (8h)	200 ppm	266 mg/m ³
CAS: 67-56-1	WEL (15 min)	250 ppm	333 mg/m ³

⁽¹⁾ Skin

Biological limit values:

BIOLOGICAL MONITORING GUIDANCE VALUES (BMGVs) - EH40/2005

Identification	NULL	NULL	NULL
Butanone CAS: 78-93-3	5 mg/L	Butan-2-one in urine	Post shift

DNEL (Workers):

Identification		Short exposure		Long exposure	
		Systemic	Local	Systemic	Local
Butanone CAS: 78-93-3 EC: 201-159-0	Oral	Not relevant	Not relevant	Not relevant	Not relevant
	Dermal	Not relevant	Not relevant	1161 mg/kg	Not relevant
	Inhalation	Not relevant	Not relevant	600 mg/m ³	Not relevant
ethanol CAS: 64-17-5 EC: 200-578-6	Oral	Not relevant	Not relevant	Not relevant	Not relevant
	Dermal	Not relevant	Not relevant	343 mg/kg	Not relevant
	Inhalation	Not relevant	Not relevant	950 mg/m ³	Not relevant
Ethyl acetate CAS: 141-78-6 EC: 205-500-4	Oral	Not relevant	Not relevant	Not relevant	Not relevant
	Dermal	Not relevant	Not relevant	63 mg/kg	Not relevant
	Inhalation	1468 mg/m ³	1468 mg/m ³	734 mg/m ³	734 mg/m ³
propan-2-ol CAS: 67-63-0 EC: 200-661-7	Oral	Not relevant	Not relevant	Not relevant	Not relevant
	Dermal	Not relevant	Not relevant	888 mg/kg	Not relevant
	Inhalation	1000 mg/m ³	Not relevant	500 mg/m ³	Not relevant
methanol CAS: 67-56-1 EC: 200-659-6	Oral	Not relevant	Not relevant	Not relevant	Not relevant
	Dermal	20 mg/kg	Not relevant	20 mg/kg	Not relevant
	Inhalation	130 mg/m ³	130 mg/m ³	130 mg/m ³	130 mg/m ³

DNEL (General population):

Identification		Short exposure		Long exposure	
		Systemic	Local	Systemic	Local
Butanone CAS: 78-93-3 EC: 201-159-0	Oral	Not relevant	Not relevant	31 mg/kg	Not relevant
	Dermal	Not relevant	Not relevant	412 mg/kg	Not relevant
	Inhalation	Not relevant	Not relevant	106 mg/m ³	Not relevant
ethanol CAS: 64-17-5 EC: 200-578-6	Oral	Not relevant	Not relevant	87 mg/kg	Not relevant
	Dermal	Not relevant	Not relevant	206 mg/kg	Not relevant
	Inhalation	Not relevant	Not relevant	114 mg/m ³	Not relevant
Ethyl acetate CAS: 141-78-6 EC: 205-500-4	Oral	Not relevant	Not relevant	4.5 mg/kg	Not relevant
	Dermal	Not relevant	Not relevant	37 mg/kg	Not relevant
	Inhalation	734 mg/m ³	734 mg/m ³	367 mg/m ³	367 mg/m ³
propan-2-ol CAS: 67-63-0 EC: 200-661-7	Oral	51 mg/kg	Not relevant	26 mg/kg	Not relevant
	Dermal	Not relevant	Not relevant	319 mg/kg	Not relevant
	Inhalation	178 mg/m ³	Not relevant	114 mg/m ³	Not relevant
methanol CAS: 67-56-1 EC: 200-659-6	Oral	4 mg/kg	Not relevant	4 mg/kg	Not relevant
	Dermal	4 mg/kg	Not relevant	4 mg/kg	Not relevant
	Inhalation	26 mg/m ³	26 mg/m ³	26 mg/m ³	26 mg/m ³

PNEC:

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SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION (continued)

Identification				
Butanone CAS: 78-93-3 EC: 201-159-0	STP	709 mg/L	Fresh water	55.8 mg/L
	Soil	22.5 mg/kg	Marine water	55.8 mg/L
	Intermittent	55.8 mg/L	Sediment (Fresh water)	284.74 mg/kg
	Oral	1 g/kg	Sediment (Marine water)	284.7 mg/kg
ethanol CAS: 64-17-5 EC: 200-578-6	STP	580 mg/L	Fresh water	0.96 mg/L
	Soil	0.63 mg/kg	Marine water	0.79 mg/L
	Intermittent	2.75 mg/L	Sediment (Fresh water)	3.6 mg/kg
	Oral	0.38 g/kg	Sediment (Marine water)	2.9 mg/kg
Ethyl acetate CAS: 141-78-6 EC: 205-500-4	STP	650 mg/L	Fresh water	0.24 mg/L
	Soil	0.148 mg/kg	Marine water	0.024 mg/L
	Intermittent	1.65 mg/L	Sediment (Fresh water)	1.15 mg/kg
	Oral	0.2 g/kg	Sediment (Marine water)	0.115 mg/kg
propan-2-ol CAS: 67-63-0 EC: 200-661-7	STP	2251 mg/L	Fresh water	140.9 mg/L
	Soil	28 mg/kg	Marine water	140.9 mg/L
	Intermittent	140.9 mg/L	Sediment (Fresh water)	552 mg/kg
	Oral	0.16 g/kg	Sediment (Marine water)	552 mg/kg
methanol CAS: 67-56-1 EC: 200-659-6	STP	100 mg/L	Fresh water	20.8 mg/L
	Soil	100 mg/kg	Marine water	2.08 mg/L
	Intermittent	1540 mg/L	Sediment (Fresh water)	77 mg/kg
	Oral	Not relevant	Sediment (Marine water)	7.7 mg/kg

8.2 Exposure controls:

A.- Individual protection measures, such as personal protective equipment

As a preventative measure it is recommended to use basic Personal Protective Equipment, with the corresponding <<UKCA marking>> or <<CE marking>>. For more information on Personal Protective Equipment (storage, use, cleaning, maintenance, class of protection,...) consult the information leaflet provided by the manufacturer. For more information see subsection 7.1. All information contained herein is a recommendation which needs some specification from the labour risk prevention services as it is not known whether the company has additional measures at its disposal.

B.- Respiratory protection

Pictogram	PPE	Remarks
 Mandatory respiratory tract protection	Filter mask for gases and vapours (Filter type: A)	Replace when there is a taste or smell of the contaminant inside the face mask. If the contaminant comes with warnings it is recommended to use isolation equipment.

C.- Specific protection for the hands

Pictogram	PPE	Remarks
 Mandatory hand protection	Chemical protective gloves (Material: Linear low-density polyethylene (LLDPE), Breakthrough time: > 480 min, Thickness: 0.062 mm)	Replace the gloves at any sign of deterioration.

As the product is a mixture of several substances, the resistance of the glove material can not be calculated in advance with total reliability and has therefore to be checked prior to the application.

D.- Eye and face protection

Pictogram	PPE	Remarks
 Mandatory face protection	Face shield	Clean daily and disinfect periodically according to the manufacturer's instructions. Use if there is a risk of splashing.

E.- Body protection

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION (continued)

Pictogram	PPE	Remarks
 Mandatory complete body protection	Disposable clothing for protection against chemical risks, with antistatic and fireproof properties	For professional use only. Clean periodically according to the manufacturer's instructions.
 Mandatory foot protection	Safety footwear for protection against chemical risk, with antistatic and heat resistant properties	Replace boots at any sign of deterioration.

F.- Additional emergency measures

It is advised to implement additional emergency equipments in workplaces that are particularly exposed to the product or in situations where risk assessments highlight the necessity of such equipments.

Emergency measure	Standards	Emergency measure	Standards
 Emergency shower	ANSI Z358-1 ISO 3864-1:2011, ISO 3864-4:2011	 Eyewash stations	DIN 12 899 ISO 3864-1:2011, ISO 3864-4:2011

Environmental exposure controls:

To comply with environmental protection regulations, it is recommended to prevent any spillage of the product and its container. For more detailed information, please refer to subsection 7.1.D.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties:

Appearance:

Physical state at 20 °C:	Liquid
Appearance:	Fluid
Colour:	Red
Odour:	Characteristic
Odour threshold:	Not relevant *

Volatility:

Boiling point at atmospheric pressure:	79 °C
Vapour pressure at 25 °C:	11890 Pa
Vapour pressure at 50 °C:	35368.63 Pa (35.37 kPa)
Evaporation rate at 25 °C:	>1

Product description:

Density at 25 °C:	836.8 kg/m ³
Relative density at 25 °C:	0.77 - 0.91
Dynamic viscosity at 25 °C:	2 - 5 mPa·s
Kinematic viscosity at 25 °C:	Not relevant *
Kinematic viscosity at 40 °C:	Not relevant *
Concentration:	Not relevant *
pH:	Not relevant *
Vapour density at 25 °C:	0
Partition coefficient n-octanol/water 25 °C:	ca. 0.3
Solubility in water at 25 °C:	Not relevant *
Solubility properties:	Slightly soluble in cold water

*Not relevant due to the nature of the product, not providing information property of its hazards.

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SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES (continued)

Decomposition temperature: Not relevant *

Melting point/freezing point: -86 °C

Flammability:

Flash Point: -4 °C

Flammability (solid, gas): Not relevant *

Autoignition temperature: 399 °C

Lower flammability limit: 1.8 % Volume

Upper flammability limit: 11.5 % Volume

Particle characteristics:

Median equivalent diameter: Not relevant *

9.2 Other information:

Information with regard to physical hazard classes:

Explosive properties: Not relevant *

Oxidising properties: Not relevant *

Corrosive to metals: Not relevant *

Heat of combustion: Not relevant *

Aerosols-total percentage (by mass) of flammable components: Not relevant *

Other safety characteristics:

Surface tension at 25 °C: Not relevant *

Refraction index: Not relevant *

*Not relevant due to the nature of the product, not providing information property of its hazards.

SECTION 10: STABILITY AND REACTIVITY

10.1 Reactivity:

No hazardous reactions are expected because the product is stable under recommended storage conditions. See section 7 from Safety Data Sheet.

10.2 Chemical stability:

Chemically stable under the indicated conditions of storage, handling and use.

10.3 Possibility of hazardous reactions:

Under the specified conditions, hazardous reactions that lead to excessive temperatures or pressure are not expected.

10.4 Conditions to avoid:

Applicable for handling and storage at room temperature:

Shock and friction	Contact with air	Increase in temperature	Sunlight	Humidity
Not applicable	Not applicable	Risk of combustion	Avoid direct impact	Not applicable

10.5 Incompatible materials:

Acids	Water	Oxidising materials	Combustible materials	Others
Avoid strong acids	Not applicable	Avoid direct impact	Not applicable	Avoid alkalis or strong bases

10.6 Hazardous decomposition products:

See subsection 10.3, 10.4 and 10.5 to find out the specific decomposition products. Depending on the decomposition conditions, complex mixtures of chemical substances can be released: carbon dioxide (CO₂), carbon monoxide and other organic compounds.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects:

The experimental information related to the toxicological properties of the product itself is not available

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SECTION 11: TOXICOLOGICAL INFORMATION (continued)

Dangerous health implications:

In case of exposure that is repetitive, prolonged or at concentrations higher than the recommended occupational exposure limits, adverse effects on health may result, depending on the means of exposure:

A- Ingestion (acute effect):

- Acute toxicity: Based on available data, the classification criteria are not met, however, it contains substances classified as dangerous for consumption. For more information see section 3.
- Corrosivity/Irritability: Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for this effect. For more information see section 3.

B- Inhalation (acute effect):

- Acute toxicity : Based on available data, the classification criteria are not met. However, it contains substances classified as hazardous for inhalation. For more information see section 3.
- Corrosivity/Irritability: Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for this effect. For more information see section 3.

C- Contact with the skin and the eyes (acute effect):

- Contact with the skin: Based on available data, the classification criteria are not met. However, it contains substances classified as hazardous for skin contact. For more information see section 3.
- Contact with the eyes: Produces eye damage after contact.

D- CMR effects (carcinogenicity, mutagenicity and toxicity to reproduction):

- Carcinogenicity: Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for the effects mentioned. For more information see section 3.
IARC: ethanol (1); propan-2-ol (3)
- Mutagenicity: Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for this effect. For more information see section 3.
- Reproductive toxicity: Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for this effect. For more information see section 3.

E- Sensitizing effects:

- Respiratory: Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous with sensitising effects. For more information see section 3.
- Skin: Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for this effect. For more information see section 3.

F- Specific target organ toxicity (STOT) - single exposure:

Exposure in high concentration can interfere with the central nervous system causing headache, dizziness, vertigo, nausea, vomiting, confusion, and in serious cases, loss of consciousness.

G- Specific target organ toxicity (STOT)-repeated exposure:

- Specific target organ toxicity (STOT)-repeated exposure: Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for this effect. For more information see section 3.
- Skin: Repeated exposure may cause skin dryness or cracking

H- Aspiration hazard:

Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for this effect. For more information see section 3.

Other information:

Not relevant

Specific toxicology information on the substances:

Identification	Acute toxicity		Genus
Butanone CAS: 78-93-3 EC: 201-159-0	LD50 oral	4000 mg/kg	Rat
	LD50 dermal	6400 mg/kg	Rabbit
	LC50 inhalation vapour	23.5 mg/L (4 h)	Rat
ethanol CAS: 64-17-5 EC: 200-578-6	LD50 oral	6200 mg/kg	Rat
	LD50 dermal	20000 mg/kg	Rabbit
	LC50 inhalation vapour	124.7 mg/L (4 h)	Rat



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SECTION 11: TOXICOLOGICAL INFORMATION (continued)

Identification	Acute toxicity		Genus
Ethyl acetate CAS: 141-78-6 EC: 205-500-4	LD50 oral	4100 mg/kg	Rat
	LD50 dermal	20000 mg/kg	Rabbit
	LC50 inhalation vapour		
propan-2-ol CAS: 67-63-0 EC: 200-661-7	LD50 oral	>5840 mg/kg	Rat
	LD50 dermal	>13900 mg/kg	Rabbit
	LC50 inhalation vapour	>25 mg/L (6 h)	Rat
methanol CAS: 67-56-1 EC: 200-659-6	LD50 oral	100 mg/kg	
	LD50 dermal	300 mg/kg	
	LC50 inhalation vapour	3 mg/L	

Acute Toxicity Estimate (ATE mix):

ATE mix		Ingredient(s) of unknown toxicity
Oral	9322.22 mg/kg (Calculation method)	16.1 %
Dermal	27966.67 mg/kg (Calculation method)	16.1 %
LC50 inhalation vapour	266.33 mg/L (4 h) (Calculation method)	20.1 %

SECTION 12: ECOLOGICAL INFORMATION

The experimental information related to the eco-toxicological properties of the product itself is not available

Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for this effect.
For more information see section 3.

12.1 Toxicity:

Acute toxicity:

Identification	Concentration		Species	Genus
Butanone CAS: 78-93-3	LC50	3220 mg/L (96 h)	Pimephales promelas	Fish
	EC50	5091 mg/L (48 h)	Daphnia magna	Crustacean
	EC50	4300 mg/L (168 h)	Scenedesmus quadricauda	Algae
ethanol CAS: 64-17-5	LC50	11000 mg/L (96 h)	Alburnus alburnus	Fish
	EC50	9268 mg/L (48 h)	Daphnia magna	Crustacean
	EC50	1450 mg/L (192 h)	Microcystis aeruginosa	Algae
Ethyl acetate CAS: 141-78-6	LC50	230 mg/L (96 h)	Pimephales promelas	Fish
	EC50	717 mg/L (48 h)	Daphnia magna	Crustacean
	EC50	3300 mg/L (48 h)	Scenedesmus subspicatus	Algae
propan-2-ol CAS: 67-63-0	LC50	9640 mg/L (96 h)	Pimephales promelas	Fish
	EC50	10000 mg/L (24 h)	Daphnia magna	Crustacean
	EC50	Not relevant		
methanol CAS: 67-56-1	LC50	15400 mg/L (96 h)	Lepomis macrochirus	Fish
	EC50	12000 mg/L (96 h)	Nitrocras spinipes	Crustacean
	EC50	530 mg/L (168 h)	Microcystis aeruginosa	Algae

Chronic toxicity:

Identification	Concentration		Species	Genus
ethanol CAS: 64-17-5	NOEC	250 mg/L	Danio rerio	Fish
	NOEC	2 mg/L	Ceriodaphnia dubia	Crustacean
Ethyl acetate CAS: 141-78-6	NOEC	9.65 mg/L	Pimephales promelas	Fish
	NOEC	2.4 mg/L	Daphnia magna	Crustacean
methanol CAS: 67-56-1	NOEC	15800 mg/L	Oryzias latipes	Fish
	NOEC	122 mg/L	Daphnia magna	Crustacean

12.2 Persistence and degradability:

Substance-specific information:



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SECTION 12: ECOLOGICAL INFORMATION (continued)

Identification	Degradability		Biodegradability	
Butanone CAS: 78-93-3 EC: 201-159-0	BOD5	2.03 g O ₂ /g	Concentration	Not relevant
	COD	2.31 g O ₂ /g	Period	20 days
	BOD5/COD	0.88	% Biodegradable	89 %
ethanol CAS: 64-17-5 EC: 200-578-6	BOD5	Not relevant	Concentration	100 mg/L
	COD	Not relevant	Period	14 days
	BOD5/COD	Not relevant	% Biodegradable	89 %
Ethyl acetate CAS: 141-78-6 EC: 205-500-4	BOD5	1.36 g O ₂ /g	Concentration	100 mg/L
	COD	1.69 g O ₂ /g	Period	14 days
	BOD5/COD	0.8	% Biodegradable	83 %
propan-2-ol CAS: 67-63-0 EC: 200-661-7	BOD5	1.19 g O ₂ /g	Concentration	100 mg/L
	COD	2.23 g O ₂ /g	Period	14 days
	BOD5/COD	0.53	% Biodegradable	86 %
methanol CAS: 67-56-1 EC: 200-659-6	BOD5	Not relevant	Concentration	100 mg/L
	COD	1.42 g O ₂ /g	Period	14 days
	BOD5/COD	Not relevant	% Biodegradable	92 %

12.3 Bioaccumulative potential:

Substance-specific information:

Identification	Bioaccumulation potential	
Butanone CAS: 78-93-3 EC: 201-159-0	BCF	3
	Pow Log	0.29
	Potential	Low
ethanol CAS: 64-17-5 EC: 200-578-6	BCF	3
	Pow Log	-0.31
	Potential	Low
Ethyl acetate CAS: 141-78-6 EC: 205-500-4	BCF	30
	Pow Log	0.73
	Potential	Moderate
propan-2-ol CAS: 67-63-0 EC: 200-661-7	BCF	3
	Pow Log	0.05
	Potential	Low
methanol CAS: 67-56-1 EC: 200-659-6	BCF	3
	Pow Log	-0.77
	Potential	Low

12.4 Mobility in soil:

Identification	Absorption/desorption		Volatility	
Butanone CAS: 78-93-3	Koc	30	Henry	5.77 Pa·m ³ /mol
	Conclusion	Very High	Dry soil	Yes
	Surface tension	2.396E-2 N/m (25 °C)	Moist soil	Yes
ethanol CAS: 64-17-5	Koc	1	Henry	4.61E-1 Pa·m ³ /mol
	Conclusion	Very High	Dry soil	Yes
	Surface tension	2.339E-2 N/m (25 °C)	Moist soil	Yes
Ethyl acetate CAS: 141-78-6	Koc	59	Henry	13.58 Pa·m ³ /mol
	Conclusion	Very High	Dry soil	Yes
	Surface tension	2.324E-2 N/m (25 °C)	Moist soil	Yes
propan-2-ol CAS: 67-63-0	Koc	1.5	Henry	8.207E-1 Pa·m ³ /mol
	Conclusion	Very High	Dry soil	Yes
	Surface tension	2.24E-2 N/m (25 °C)	Moist soil	Yes
methanol CAS: 67-56-1	Koc	Not relevant	Henry	Not relevant
	Conclusion	Not relevant	Dry soil	Not relevant
	Surface tension	2.355E-2 N/m (25 °C)	Moist soil	Not relevant

12.5 Results of PBT and vPvB assessment:

- CONTINUED ON NEXT PAGE -

SECTION 12: ECOLOGICAL INFORMATION (continued)

Product does not meet PBT/vPvB criteria

12.6 Other adverse effects:

Not described

SECTION 13: DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods:

Code	Description	Waste class
08 03 12*	waste ink containing hazardous substances	Hazardous

Type of waste:

HP3 Flammable, HP5 Specific Target Organ Toxicity (STOT)/Aspiration Toxicity, HP4 Irritant — skin irritation and eye damage

Waste management (disposal and evaluation):

Consult the authorized waste service manager on the assessment and disposal operations in accordance The Waste (England & Wales) Regulations 2011, 2011 No. 988. As under 15 01 of the code and in case the container has been in direct contact with the product, it will be processed the same way as the actual product. Otherwise, it will be processed as non-hazardous residue. Waste should not be disposed of to drains. See paragraph 6.2.

Regulations related to waste management:

In accordance with Annex II of UK REACH the provisions related to waste management are stated:

UK legislation: The Waste (England & Wales) Regulations 2011.

SECTION 14: TRANSPORT INFORMATION

Transport of dangerous goods by land:

With regard to ADR 2025 and RID 2025:



- 14.1 UN number:** UN1210
14.2 UN proper shipping name: PRINTING INK
14.3 Transport hazard class(es): 3
Labels: 3
14.4 Packing group: II
14.5 Environmental hazards: No
14.6 Special precautions for user
Tunnel restriction code: D/E
Physico-Chemical properties: see section 9
Limited quantities: 5 L
14.7 Transport in bulk according to Annex II of Marpol and the IBC Code: Not relevant

Transport of dangerous goods by sea:

With regard to IMDG 41-22:

SECTION 14: TRANSPORT INFORMATION (continued)



14.1 UN number:	UN1210
14.2 UN proper shipping name:	PRINTING INK
14.3 Transport hazard class(es):	3
Labels:	3
14.4 Packing group:	II
14.5 Marine pollutant:	No
14.6 Special precautions for user	
Special regulations:	367, 163
EmS Codes:	F-E, S-D
Physico-Chemical properties:	see section 9
Limited quantities:	5 L
Segregation group:	Not relevant
14.7 Transport in bulk according to Annex II of Marpol and the IBC Code:	Not relevant

Transport of dangerous goods by air:

With regard to IATA/ICAO 2025:



14.1 UN number:	UN1210
14.2 UN proper shipping name:	PRINTING INK
14.3 Transport hazard class(es):	3
Labels:	3
14.4 Packing group:	II
14.5 Environmental hazards:	No
14.6 Special precautions for user	
Physico-Chemical properties:	see section 9
14.7 Transport in bulk according to Annex II of Marpol and the IBC Code:	Not relevant

SECTION 15: REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture:

- Substances listed in UK candidate list of substances of very high concern (SVHCs): Not relevant
- Substances listed in UK REACH Authorisation List (Annex 14): Not relevant

Restrictions to commercialisation and the use of certain dangerous substances and mixtures (Annex XVII UK REACH, etc):

Shall not be used in:

- ornamental articles intended to produce light or colour effects by means of different phases, for example in ornamental lamps and ashtrays,
- tricks and jokes,
- games for one or more participants, or any article intended to be used as such, even with ornamental aspects.

Specific provisions in terms of protecting people or the environment:

It is recommended to use the information included in this safety data sheet as a basis for conducting workplace-specific risk assessments in order to establish the necessary risk prevention measures for the handling, use, storage and disposal of this product.

Other legislation:

The REACH etc. (Amendment etc.) (EU Exit) Regulations 2020.

The Chemicals (Health and Safety) and Genetically Modified Organisms (Contained Use) (Amendment etc.) (EU Exit) Regulations 2020.

Control of Substances Hazardous to Health Regulations 2002 (as amended)

EH40/2005 Workplace exposure limits.

SECTION 16: OTHER INFORMATION

Legislation related to safety data sheets:



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SECTION 16: OTHER INFORMATION (continued)

This safety data sheet has been designed in accordance with ANNEX II-The REACH etc. (Amendment etc.) (EU Exit) Regulations 2020.

Texts of the legislative phrases mentioned in section 2:

H319: Causes serious eye irritation.

H336: May cause drowsiness or dizziness.

H225: Highly flammable liquid and vapour.

Texts of the legislative phrases mentioned in section 3:

The phrases indicated do not refer to the product itself; they are present merely for informative purposes and refer to the individual components which appear in section 3

GB CLP Regulation (UK S.I. 2019/720 and UK S.I. 2020/1567):

Acute Tox. 3: H301+H311+H331 - Toxic if swallowed, in contact with skin or if inhaled.

Eye Irrit. 2: H319 - Causes serious eye irritation.

Flam. Liq. 2: H225 - Highly flammable liquid and vapour.

STOT SE 1: H370 - Causes damage to organs.

STOT SE 3: H336 - May cause drowsiness or dizziness.

Classification procedure:

Eye Irrit. 2: Calculation method

STOT SE 3: Calculation method

Flam. Liq. 2: Calculation method (2.6.4.3)

Advice related to training:

Training is recommended in order to prevent industrial risks for staff using this product and to facilitate their comprehension and interpretation of this safety data sheet, as well as the label on the product.

Principal bibliographical sources:

<http://echa.europa.eu>

<http://eur-lex.europa.eu>

Abbreviations and acronyms:

ADR: European agreement concerning the international carriage of dangerous goods by road

IMDG: International maritime dangerous goods code

IATA: International Air Transport Association

ICAO: International Civil Aviation Organisation

COD: Chemical Oxygen Demand

BOD5: 5day biochemical oxygen demand

BCF: Bioconcentration factor

LD50: Lethal Dose 50

LC50: Lethal Concentration 50

EC50: Effective concentration 50

LogPOW: Octanolwater partition coefficient

Koc: Partition coefficient of organic carbon

UFI: unique formula identifier

IARC: International Agency for Research on Cancer

The information contained in this safety data sheet is based on sources, technical knowledge and current legislation at UK, without being able to guarantee its accuracy. This information cannot be considered a guarantee of the properties of the product, it is simply a description of the security requirements. The occupational methodology and conditions for users of this product are not within our awareness or control, and it is ultimately the responsibility of the user to take the necessary measures to obtain the legal requirements concerning the manipulation, storage, use and disposal of chemical products. The information on this safety data sheet only refers to this product, which should not be used for needs other than those specified.

- END OF SAFETY DATA SHEET -